

## INSTALLATION INSTRUCTIONS FOR SSLT BLINDS

1. Assemble  $\frac{3}{4}$ " spacer bar and corner keys to the required dimensions. It is recommended that either a capillary tube is installed to equalize the pressure of the sealed unit or the unit is pressurized after sealing to prevent the glass from bowing in toward the shade.
2. With the shade in the closed position, remove the backing from the double-sided tape on the headrail and attach the headrail to the inside of the top spacer bar.
3. Remove the backing from the double-sided tape on the inside lift channel and attach to the inside of the side spacer bar on the side with the lifting mechanism. The lip on the lift channel should face the inside panel of glass (side with the tilt operator). Extend the lifting mechanism toward the bottom of the shade so that the cords are fully extended and straight. Make sure they are not tangled anywhere!
4. Remove the backing from the double-sided tape on the side guide and attach the side guide to the spacer bar on the side opposite the lift mechanism. The lip on the side guide should also face the inside panel of glass.
5. Attach the two panels of glass to each side of the package making sure that the channels are square and evenly spaced with the edges of the glass. Seal package.
6. Place the sealed unit into its frame.
7. With the window in upright position and the shade in closed position, attach the outside lift channel (C-shaped vinyl extrusion) to the glass using the double-sided tape. The lift channel should butt up against the side of the frame with the lifting mechanism so it covers the inside of the interior lift channel.
  - 7.1. The lift channel should be placed with its bottom end (including end cap) against the bottom of the frame. The dummy screw (or brake screw) on the lift operator must be closest to the top of the unit. The magnets in the lift operators (outside and inside) are very strong, and it is necessary to be careful so the lift channel doesn't hit the glass (due to the force of the magnets) too fast. A wedge (delrin or other hard plastic) can be placed between the lift channel and the glass to support the lift channel while putting it in its correct position, and then slide the wedge out slowly so that the lift channel can be attached smoothly to the glass. Before releasing the lift channel onto the glass, make sure that the bottom of the outside lift operator lines up with the bottom of the inside lift operator, to ensure proper coupling of the magnets.
8. Attach the tilt operator to the glass using its double-sided tape.
9. Use the tilt operator to put the slats in horizontal position. Then slide the lift operator all the way down and then up to make sure the blind raises and lowers properly. Note that, depending on the length of the window, the lift operator may be dropped 0", 6" or 12" from the headrail when the shade is in its closed position.